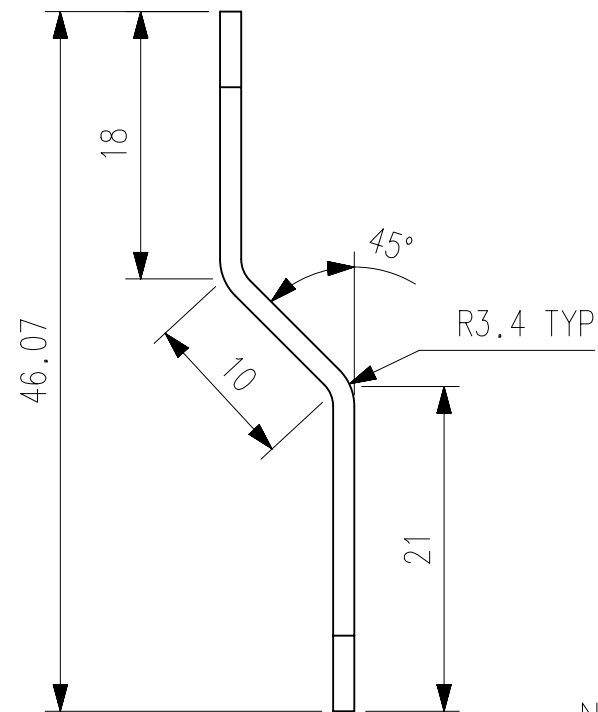




NOTE:
PART MUST BE FREE FROM FRACTURE, BURRS & SHARP EDGES & ANY
SURFACE IMPERFACTION, THAT MAY AFFECT FIT OR FUNCTION OF THE PART
PART MUST BE FREE OF STRETCHING, SCORING MARKS AND WRINKLE
FINISH: Zn, PLATING (GREEN PASSIVATION)

$\langle SC \rangle$: SIGNIFICANT CHARACTERISTICS ∇ : CRITICAL CHARACTERISTICS									
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.									
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989									
DIMENSIONS									
LINEAR IN mm.	OVER UPTO	0.5	3	6	30	120	400	1000	2000
f FINE (X.XXX)		± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	-
m MEDIUM (X.XX)		± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2
c COARSE (X.X)		± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4
v VERY COARSE (X)		-	± 0.5	± 1	± 1.5	± 2.5	± 4	± 6	± 8
ANGULAR IN deg.	LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.	OVER	-	10	50	120	400		
		UPTO	10	50	120	400	-		
f FINE (X.XXX)		$\pm 1^\circ$	$\pm 0^\circ 30'$	$\pm 0^\circ 20'$	$\pm 0^\circ 10'$	$\pm 0^\circ 5'$			
m MEDIUM (X.XX)									
c COARSE (X.X)		$\pm 1^\circ 30'$	$\pm 1^\circ$	$\pm 0^\circ 30'$	$\pm 0^\circ 15'$	$\pm 0^\circ 10'$			
v VERY COARSE (X)		$\pm 3^\circ$	$\pm 2^\circ$	$\pm 1^\circ$	$\pm 0^\circ 30'$	$\pm 0^\circ 20'$			
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.									
COMPUTER GENERATED DRAWING					DO NOT CHANGE MANUALLY				
IF IN DOUBT, ASK		DO NOT SCALE			DRG SIZE : A3			ALL DIMENSIONS ARE IN mm.	
CHECK DRG WITH LATEST CHANGE No									